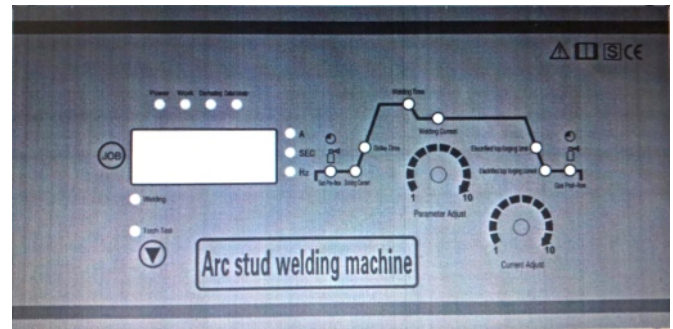


SUITABLE FOR STUDS : MS/SS/AL/BRASS & ALLOYS



Control Board Main View



Benefits :

- Strength
- Fast attachment
- Cost Efficient
- No Weld Spatter
- Many Applications
- Painted Or Precoated Items

Application :

- Food Service Equipment
- Architectural Lighting
- Name Plates
- Tools
- Shipbuilding
- Construction
- Elevator Panels
- Bridges



Welding Gun

Quality

Performance

Economy

STUD WELDING MACHINE

DRAWN ARC TYPE

Ralli Wolf

SPECIFICATION

TECHNICAL PARAMETERS	RDA-1000	RDA-2500	RDA-3150
Input Voltage	415V+/-10%, 50Hz,3 Ph	415V+/-10%, 50Hz,3 Ph	415V+/-10%, 50Hz,3 Ph
Rated Input Current (A)	95	162	220
Rated Input (KVA)	74	107	145
Rated Welding Voltage(V)	32	32	32
Power Factor	0.94	0.88	0.94
Welding Current (A)	160 - 1000	250-2500	315 - 3150
Weldable Stud diameter mm	6-16	6 - 25	6 -30
Welding Time (S)	0.01-9.99	0.01-9.99	0.01-9.99
Weldable Stud Length (mm)	≤400	≤400	≤400
Cooling	Forced	Forced	Forced
Weight (W/O Gun) KG	90	97	100
Protection	IP-21S	IP-21S	IP-21S
Insulation	F	F	F
Dimension in mm (LxWxH)	750x315x830	780x355x870	840x405x950

- **Welding Output** : 20-25 Studs per minute depending upon the diameter
- **Power Source** : Drawn Arc Type
- **Control Panel** : Soft Touch



Welding Stud

In view of continuous development, Ralliwolf reserves the right to modify / alter the design and / or specification without any prior notice.

Ralli Wolf Industries Ltd.

(Formerly Ralli Engineering Ltd)

An ISO 9001:2015 Certified Organisation

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SALES NETWORK : Ahmedabad | Akola | Baroda | Bangalore | Bhubaneswar | Bhopal | Chennai | Coimbatore | Cuttack | Delhi
Faridabad | Guwahati | Indore | Jaipur | Jamshedpur | Kolkata | Ludhiana | Mumbai | Nagpur | Pune | Raipur | Secunderabad | Trichy

The set comprises of :

- 1 Power Source
- 1 Set of earth cables 5m.
- 1 Piece Arc Stud Welding Gun
- 1 Collet for Gun
- 1 Set Ceramic Ferrule for Arc Studs
- 1 Input Power Cable