

# TIG Series Inverter

## Powerful and Flexible Inverter

# Ralli Wolf

## WT25



### Features :

- INVERTER IGBT
- Multi-function integrates argon welding, manual welding and cold welding.
- Easy arc striking, less spatter, stable current, and good shaping.
- HF is available for easy arc ignition.
- Widely used in carbon steel, stainless steel, alloy steel, heat-resistant steel, copper, titanium and titanium alloys etc.

### Specifications :

Standard

- MMA/HF TIG • Cold welding
- O.H.& O.C. protection • Digital display current meter
- Post flow • Cold Welding Accessories (Optional)

### Accessories :

Standard

- Tig torch:QQ300 (5M)
- Earth clamp:300A-25mm2- KDP50A(2M)
- 1pc quick plug DKJ35-50

| PRODUCT TYPE                     | TIG - 250           |
|----------------------------------|---------------------|
| <b>MODEL</b>                     | <b>WT25</b>         |
| Input supply                     | 415V±10%, 3ph, 50Hz |
| Rated input current (A)          | 11.6                |
| Rated input power capacity (KVA) | 7.21                |
| TIG output current range         | 10-250              |
| MMA output current range (A)     | 20-210              |
| Post-flow time(S)                | 2-10                |
| Arc starting                     | HF                  |
| No-load voltage (V)              | 60                  |
| Rated duty cycle (%)             | 60                  |
| Efficiency (%)                   | 87                  |
| Power factor                     | 0.93                |
| Protection class                 | IP-23               |
| Insulation class                 | H                   |
| Dimensions (mm)                  | 490 X 209 X 380     |
| Weight (Kg)                      | 14.8                |



Direct Current  
Output



50/60Hz Input  
Power Source



Forced  
Air Cooling



Energy Saving  
And Environment  
Friendly

## Ralli Engineering Ltd.

An ISO 9001:2015 Certified Organisation

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