

AC 415v $\pm 15\%$

TIG 315P AC DC



MODEL : **RT31A**

Features

- Multi functional power source : Pulse TIG AC/DC& MMA functions
- 2T/4T and repeat Function available
- Up slope & Down-slope function adjustable
- Post flow 0-10s adjustable
- Pulse frequency & pulse width adjustable
- Start current , Base current, Peak current and creator current Adjustable
- Remote control Function
- Wide range for input voltage 415V $\pm 15\%$



Technical Specifications :

Input Voltage (M)	: AC 415 $\pm 15\%$
Rated Input Current (A)	: 12.3/17.9
Power (KVA)	: 8.9/12.9
No-load Voltage (V)	: 54
Output Current (A)	: 5-315
Rated Output Voltage (V)	: 22
Duty Cycle (%)	: 60
No-load Loss (W)	: 80
Efficiency (%)	: 85

Power Factor	: 0.98
Pre-Flow (Sec.)	: 0-2
Post-Flow (Sec.)	: 0-5
Arcing Way	: High Frequency
MMA Function	: Available
Inverter Technology	: MOSFET
Net Weight (Kg)	: 34 Kg

NOTE :

- In View of continuous development, Ralli Wolf reserves the right to modify/after the design and/or specification without any prior notice.
- Welding Accessories optional.

Ralli Wolf Industries Ltd.

An ISO 9001 : 2015 Certified Organisation

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