

**AC 415v  $\pm 15\%$**

# TIG 315P AC DC



MODEL : **RT31A**

## Features

- Multi functional power source : Pulse TIG AC/DC & MMA functions
- 2T/4T and repeat Function available
- Up slope & Down-slope function adjustable
- Post flow 0-10s adjustable
- Pulse frequency & pulse width adjustable
- Start current , Base current, Peak current and creator current Adjustable
- Remote control Function
- Wide range for input voltage 415V  $\pm 15\%$



## Technical Specifications :

|                          |                     |
|--------------------------|---------------------|
| Input Voltage (M)        | : AC 415 $\pm 15\%$ |
| Rated Input Current (A)  | : 12.3/17.9         |
| Power (KVA)              | : 8.9/12.9          |
| No-load Voltage (V)      | : 54                |
| Output Current (A)       | : 5-315             |
| Rated Output Voltage (V) | : 22                |
| Duty Cycle (%)           | : 60                |
| No-load Loss (W)         | : 80                |
| Efficiency (%)           | : 85                |

|                     |                  |
|---------------------|------------------|
| Power Factor        | : 0.98           |
| Pre-Flow (Sec.)     | : 0-2            |
| Post-Flow (Sec.)    | : 0-5            |
| Arcing Way          | : High Frequency |
| MMA Function        | : Available      |
| Inverter Technology | : MOSFET         |
| Net Weight (Kg)     | : 34 Kg          |

### NOTE :

- In View of continuous development, Ralli Wolf reserves the right to modify after the design and/or specification without any prior notice.
- Welding Accessories optional.

## Ralli Wolf Industries Ltd.

An ISO 9001 : 2015 Certified Organisation

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