

250 Amps -1ph & 2ph ARC SERIES

MODEL : **RA25D**

Features

- ▶ VRD
- ▶ Light Weight & Portable
- ▶ Energy Saver
- ▶ Precise ARC
- ▶ High Penetration
- ▶ ARC Stability



Technical Specifications :

Input Supply(V) $\pm 15\%$	: 1Ph - 230V / 2Ph 415V
Frequency(Hz)	: 50/60
Input Current	: 28A -1Ph /18A 2Ph
No-load Voltage(V)	: 72
O.P. Current Range(A)	: 20-250A
Rated Duty Cycle (%)	: 60
Rated output voltage(V)	: 30

Welding Rod(mm)	: 1.6-3.15
No load Consumption(w)	: 28
Efficiency(%)	: 80
Power factor	: 0.73
Housing Protection Grade	: IP21
Insulation grade	: F
Approx Weight (kg)	: 4.5kg

NOTE :

- ▶ In View of continuous development, **Ralliwolf** reserves the right to modify/after the design and/or specification without any prior notice.
- ▶ Welding Accessories optional.

Ralli Wolf Industries Ltd.

An ISO 9001 : 2015 certified Organisation

Regd. Office :

Diamond Heritage, 510, 5th Floor,
16, Strand Road, Kolkata - 700001 (India)
E : info@ralliwolf.com, P : +91 81000 80353
CIN : U51109WB1996PLC077080

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